

## UNDERBODY

### 650 Underbody Stone Chip Protection

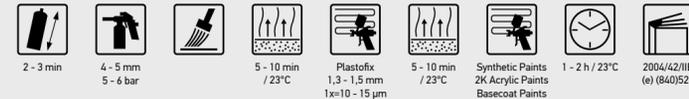


#### Product Description:

An underbody material with sound deadening / sealing properties and optimum covering ability. Suitable for the external underneath and internal parts of the car body with excellent adhesion properties. Ready for use, it is applied with a special spray gun (BODY UBS) at a pressure of 5-6 bar (a shortened nozzle results in a fine finish whereas a long one in a coarse finish). A fast drying textured coating that remains elastic. Can easily be overpainted with a single coat / base coat after drying. Use of adhesion promoter PLASTOFIX (#340) is recommended before any topcoat application.

Part Number	Colour	Size	Units Cartons
650.00.1000.1	White	1Kg	6
650.02.0000.1	Black	1Kg	6
650.07.0000.1	Grey	1Kg	6

#### Product Application:



### 640 Wax Cavity Protection Wax



#### Product Description:

A special anticorrosive cavity wax oil treatment with sound deadening properties. Can be applied to all closed parts (doors, bonnet and running boards (chassis) and external underbody of the vehicle. Penetrates easily and is resistant to high temperatures. Suitable for application after the paint procedure. Dries fast and is applied by a special spray gun at 5-6 bar pressure.

Part Number	Colour	Size	Units Cartons
640.09.0000.1	Dark Brown	1L	6

#### Product Application:



### Masking Tapes 60°C Brown



#### Product Description:

Self adhesive masking tape based on impregnated, waterproof, low crepe paper. Resistant to external agents such as paint solvents. Resistant to high temperatures up to 60°C. Can be easily removed after use, without adhesive residues left behind.

Part Number	Colour	Units Cartons
020.03.0001.1	Brown	48
020.03.0001.2	Brown	36
020.03.0000.9	Brown	24
020.03.0001.0	Brown	24



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Auto Refinishing Products

## SERIES



## PRODUCT CATALOGUE

## PRESENTATION



617 Nano Fiber



611 Multi Filler



631 Light Multi Filler  
Excellent Adhesion for  
All Types of Zinc Surfaces



640 Cavity Wax



680 1K Filling Primer



635 5:1 HS Filling Primer



634 4:1 HS Filling Primer



650 Stone Chip



697 2:1 HS Clear Coat SR



699 2:1 HS Clear Coat SR



691 2:1 UHS Clear Coat SR



Masking Tapes 60°C Brown

## CONTENTS

### FILLERS

617 Nano Fiber  
611 Multi Filler  
631 Light Multi Filler

### PRIMERS

680 1K Filling Primer  
634 4:1 HS Filling Primer  
635 5:1 HS Filling Primer

### CLEAR COATS

697 2:1 HS Clear Coat SR  
699 2:1 HS Clear Coat SR  
691 2:1 UHS Clear Coat SR

### UNDERBODY

640 Cavity Wax Protection  
650 Stone Chip Protection

### MASKING TAPES 60°C

The complete premium PROLINE series

## FILLERS

### 617 Nano Fiber

2K Fiberglass Polyester Filler



#### Product Description:

Fiberglass 2K polyester filler for bridging and filling of cavities. Also suitable for filling over corroded surfaces. Easy to apply, dries quickly and easy to sand with a P80-P120 grit paper. Resulting in a high resistant and elastic surface.

Part Number	Colour	Size	Units Cartons
617.06.0000.0	Green	500gr	24
617.06.0000.1	Green	1Kg	12
617.06.0000.2	Green	1800gr	6

#### Product Application



### 611 Multi Filler

2K Polyester Filler



#### Product Description:

A two component Multi polyester based filler appropriate for use on all metallic and wooden surfaces. An excellent filler that spreads smoothly, giving a pinhole free finish. Easily applied and extremely easy to sand using P80-P120 dry grit paper.

Part Number	Colour	Size	Units Cartons
611.03.0000.1	Beige	900gr	12
611.03.0000.2	Beige	1800gr	6

#### Product Application



### 631 Light Multi Filler - Excellent Adhesion for All Types of Zinc Surfaces

2K Polyester Filler



#### Product Description:

A two component Light Multi polyester based filler appropriate for use on all metallic and wooden surfaces. Can be used over zinc surfaces. An excellent filler that spreads smoothly, giving a pinhole free finish. Easily applied and extremely easy to sand using only P100 - P180 dry grit paper.

Part Number	Colour	Size	Units Cartons
631.03.0000.0	Beige	450ml	12
631.03.0001.1	Beige	900ml	6

#### Product Application



## PRIMERS

### 634 4:1 Primer

2K Filling Primer



#### Product Description:

HB BODY Proline Series 6 BODY 634 Primer is a high quality 2K acrylic primer suitable for spot panel repairs and general automotive refinishes. In a 4:1 mixing ratio with the 625 Hardener it has excellent mechanical properties and chemical endurance. Excellent adhesion to all metals and unsanded CATAPHORESIS OEM PANELS (E-COAT), on all plastic parts without use of adhesion promoter. Due to its high filling properties, it can guarantee efficient application with combination of short drying time; can also be applied as wet on wet. \* Application Tips

Part Number	Colour	Size	Units Cartons
634.07.0000.1	Grey	800ml	6
634.02.0000.1	Black	800ml	6
634.01.0000.1	White	800ml	6
634.07.0000.3	Grey	2.5L	3
625.00.0003.0	-	200ml	6
625.00.0000.1	-	625ml	6

#### Product Application:



### 635 5:1 Primer

2K Filling Primer



#### Product Description:

HB BODY Proline Series 6 BODY 635 Primer is a high quality 2K acrylic primer suitable for spot panel repairs and general automotive refinishes. In a 5:1 mixing ratio with the 635 Hardener it has excellent mechanical properties and chemical endurance. Excellent adhesion to all metals and unsanded CATAPHORESIS OEM PANELS (E-COAT), on all plastic parts without use of adhesion promoter. Due to its high filling properties, it can guarantee efficient application with combination of short drying time; can also be applied as wet on wet. \* Application Tips

Part Number	Colour	Size	Units Cartons
635.07.0000.1	Grey	800ml	6
635.02.0000.1	Black	800ml	6
635.01.0000.1	White	800ml	6
635.00.0004.0	-	160ml	6

#### Product Application:



### \* Application Tips for 634 - 635 Primers:

#### Suitable for all kind of plastic bumpers (PE-PP-ABS-TSOP etc.)

The following 4 steps must be carried out in this order of sequence when applying the primer to plastic bumpers:

1. Dry sanding with P180 or P220 ( NEVER with a SCOTCH BRITE).
2. Degrease surface with #770 ANTISIL.
3. Mix primers with hardeners by adding 50-60% BODY 740 Thinner.
4. Apply 1-3 coats with flash off time between 5-10 min. Following the 4 above steps 100 % success is guaranteed and the possibility of peeling off is 100% avoided.

#### As a "wet on wet" application BODY 634 mixing ratio:

4:1 by volume with 720 Hardener  
50 - 60% BODY 740 Thinner is required

#### BODY 635 mixing ratio:

5:1 by volume with 720 Hardener  
50 - 60% BODY 740 Thinner is required  
Apply 1 coat of (20-30µm) and 20-30 minutes after the application we can paint and varnish as usual. **CAUTION:**

A. On a "wet on wet" application 720 Hardener must be used (never 625 or 635).  
B. Never apply "wet on wet" over polyester fillers due to the fact that can be seen after clear coating.

#### Over brand new (cataphoresis) OEM panels (original equipment manufacturer), E-COAT (unsanded) panels

**CAUTION:**  
Always check with a cloth and thinner if the panel is an OEM (E-COAT) panel. On OEM (E-COAT) panels, the cloth stays clean. Then clean the surface with #770 ANTISIL and the "wet on wet" procedure is followed without sanding prior to BODY 634 and BODY 635 application.

## PRIMERS

### 680 Primer

1K Filling Primer



#### Product Description:

A fast drying 1K Filling Primer suitable for all kinds of paints (synthetic - single coat or base coat). Must be applied in thin layers over sanded areas only. Can be sanded within 10-30 min. Can be diluted 25-50% with BODY Acryl Thinner (#740 NORMAL - #741 SLOW).

Part Number	Colour	Size	Units Cartons
680.07.0000.1	Grey	800ml	6

#### Product Application with 50% (2:1) Thinner:



#### Product Application with 25% (4:1) Thinner:



## CLEAR COATS

### 697 SR Clear HS

2:1 Clear Coat Scratch Resistant

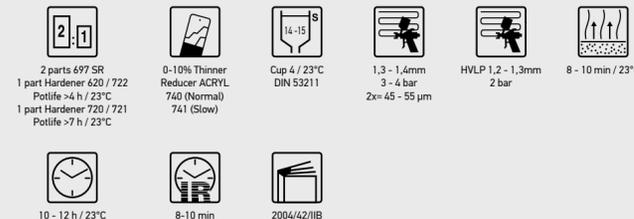


#### Product Description:

697 HS Clear Coat is a crystal clear, high gloss clear coat from our 2K - Acryl - system. Due to its high build, excellent levelling and high gloss this product is suitable for all top quality full and partial (spot panel) refinishes. Mix at a ratio of 2:1 with 620 Hardener. Can also be used with 722 Fast, 720 Normal and 721 Slow Hardeners. Assembly work and polishing can be carried out only 30 minutes after baking.

Part Number	Colour	Size	Units Cartons
697.00.0000.1	-	1L	6
620.00.0000.0	-	500ml	6
720.00.0000.0	-	500ml	6
722.00.0000.0	-	500ml	6
721.00.0000.0	-	500ml	6

#### Product Application:



## CLEAR COATS

### 699 SR Clear HS

2:1 Clear Coat Scratch Resistant

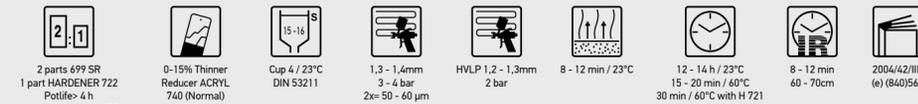


#### Product Description:

699 SR Proline is a 2K HS acrylic transparent Clear Coat. Its high gloss retention, excellent leveling and fast hardening properties, make this clear suitable for spot panel and full automotive repairs. Can be used with combination of BODY 720 / 722 / 721 / 721 Hardener in a 2:1 ratio. Due to its superior coverage and leveling, this product is a far more economical product than most conventional clear coats. \* Excellent leveling by adding thinner. Without thinner we can replicate OEM surface "orange peel".

Part Number	Colour	Size	Units Cartons
699.00.0000.1	-	1L	6
699.00.0000.5	-	5L	4
720.00.0000.0	-	500ml	6
722.00.0000.0	-	500ml	6
721.00.0000.0	-	500ml	6
720.00.0000.3	-	2.5L	4
722.00.0000.3	-	2.5L	4

#### Product Application:



Temperature	Orange peel texture 1-2 parts	Leveling surface 1-2 parts	Partial Repair	Full repair
<15°C	722 15min/60°C	722+max15%/740 15min/60°C	722 +max15%/741 15min/60°C	720 +max15%/740 20min/60°C
15-25°C	722 15min/60°C	722+max15%/740 or 720+max15%/740 15-20min/60°C	722+max15%/741 or 720+max15%/741 15-20min/60°C	720 +max15%/740/741 20min/60°C
25-35°C	722 15min/60°C	722+max15%/740/741 or 720+max15%/741 15-20min/60°C	722+max15%/741 or 720+max15%/741 15-20min/60°C	720+max15%/741 20min/60°C
>35°C	722+max15%/741 or 720+max15%/741 15-20min/60°C	722+max15%/741 or 720+max15%/741 15-20min/60°C	720+max15%/741 20min/60°C	721 +max15%/741 30min/60°C

### 691 SR Clear UHS

2:1 Clear Coat Scratch Resistant



#### Product Description:

691 SR is a transparent ULTRA HS Clear Coat with excellent leveling, high gloss and long lasting protection. Easy to apply for all types of refinsh i.e. partial - full and spot repair. Mixing ratio is 2:1 with 723 Fast, 724 Standard, Hardeners. Can be diluted up to 20% with 740 Normal, 741 Slow and 742 Extra Slow Thinner.

Part Number	Colour	Size	Units Cartons
691.10.0000.1	-	1L	6
691.10.0000.5	-	5L	4
723.00.0000.0	-	500ml	6
723.00.0000.3	-	2.5L	4
724.00.0000.0	-	500ml	6
724.00.0000.3	-	2.5L	4

#### Product Application:

